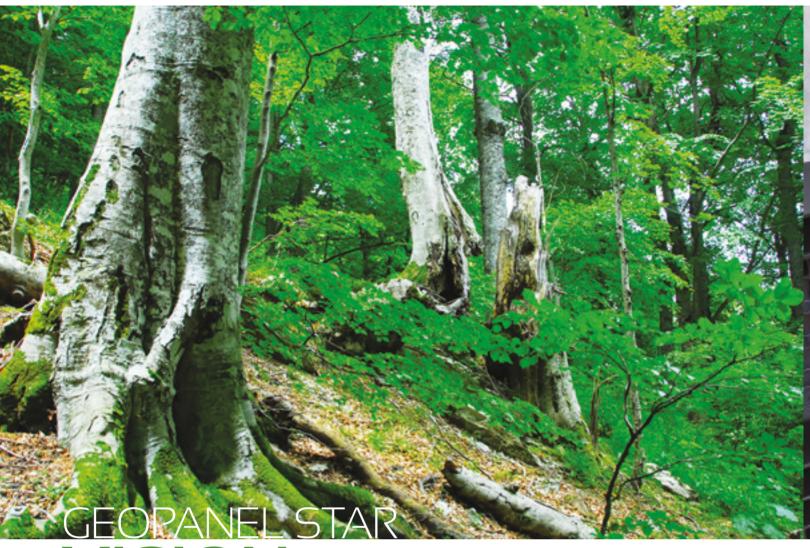


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VISION

CONSTRUCTION and RESPECT: this is the vision that characterizes the work of Geoplast. To erect buildings respecting the environment. Starting from the choice of raw materials. Our plastic formwork perfectly embodies this principle.

THE ANNUAL WORLD CONSUMPTION OF WOOD IS EQUAL TO 1,5 BILLION M³, OF WHICH 55% IS USED IN CONSTRUCTION

After having exhausted the sources of timber in South-East Asia and Central Africa, logging is causing the deforestation of the Amazon rainforest which is considered the green lung of our planet.

During the last 3 decades almost 55 milion hectares of forest were cleared in this zone, a surface equal to France surface.

In view of this problem, we decided to contribute realizing plastic forworks, using a recyclable material which is the only possible eco-friendly alternative to wood and cardboard.

We realized them taking into consideration their weight in order to reduce the energy consumption. Energy is necessary for their movement and we think that this is a form of respect too. Geoplast S.p.A. in Green Building Council Italia, The Network of Green Building.





TECHNOPOLYMER FORMWORK

GEOPANEL STAR is an adjustable formwork for square and rectangular concrete columns. Made of ABS technopolymer, it is a new idea of formwork: light and modular, it's easy to handle and mantain, convenient to transport and to store for further use.





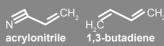


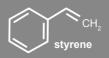


Why ABS

(Acrylonitrile Butadiene Styrene)







High mechanical strength

Shock resistance

Thermal stability (-30°C / + 70°C; -22°F / + 158°F)

Very high surface quality

Recyclable material

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The only light, reusable and modular system for the construction of reinforced concrete columns

light

Weighting just 10 kg, GEOPANEL STAR can be handled quickly on-site without the use of cranes or mechanical lifting devices

fast

Light and easy to assemble, it can be installed and handled by a single person

All the elements are 600 mm long. The elements needed for the pour are assembled and used as required

modular

reusable

is cost effective as it can be used more than 100 times with an appropriate cleaning and use

dismantling

Concrete doesn't stick to plastic: dismantling is extremely easy, the form can be cleaned using just a little water, without any need of detergents



storage

GEOPANEL

STAR can be safely and conveniently stored even in a damp and wet environment

GEOPANEL STAR

MODULAR FORMWORK

Up to 80 kN/m² fresh concrete pressure



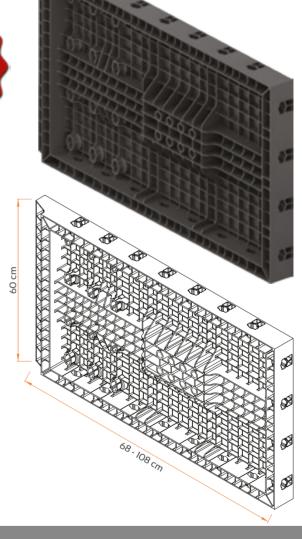


GEOPANEL STAR MATERIAL

Acrylonitrile Butadiene Styrene ABS

Coefficient of thermal expansion 0.05 mm/m/°C

	SIZE
Smallest side	120 mm
Largest side	1000 mm
Height	600 mm (605 mm)



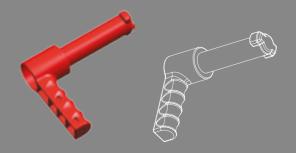
The **handle**

The standard fixing element for all Geoplast Formworks

Light and intuitive

Firmly locks with a simple 90 degree turn

Strength guaranteed by special engineered materials



Items and accessories

actual size (mm)

package size (mm)

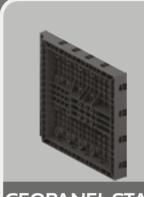
No. pieces per pallet

material

weight (kg)

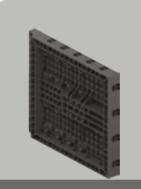
No. handles

DIMENSIONAL TABLES



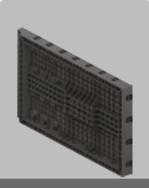
GEOPANEL STAR 20-60

680 x 605 x 80 AB5 6.40 750 x 1200 x H2580 64 8



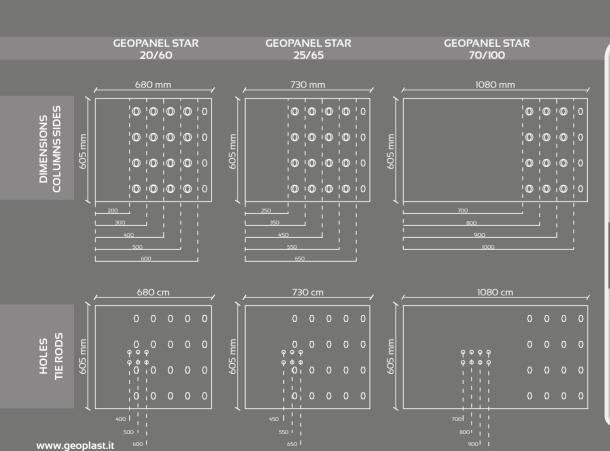
GEOPANEL STAR 25-65

731 x 605 x 80 ABS 6.80 750 x 1200 x H2580 58 8



GEOPANEL STAR 70-100

1080 x 605 x 80 ABS 9.60 750 x 1200 x H2580 40 11





750 x 1210 x H2350 118

COMBINATIONS AND ELEVATIONS



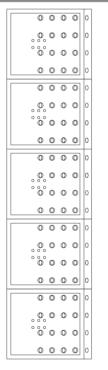
The **GEOPANEL STAR** panel range is adjustable to a range of column sizes from 120 to 1000 mm.

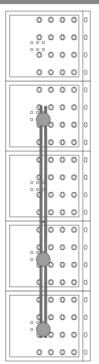
The different panels can be combined with each other in order to obtain the desired size combination.

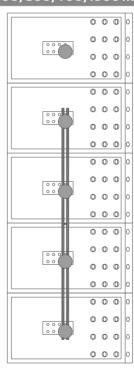
ELEVATION FOR SIDES EQUAL TO: 120,150,200,250,300,350,400 mm

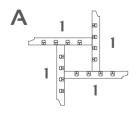
ELEVATION FOR SIDES EQUAL TO: 450, 500, 550, 600, 650 mm

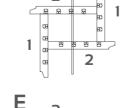
ELEVATION FOR SIDES EQUAL TO: 700, 800, 900, 1000 mm

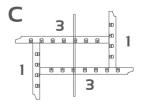


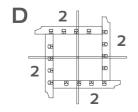


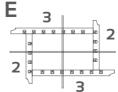


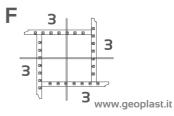




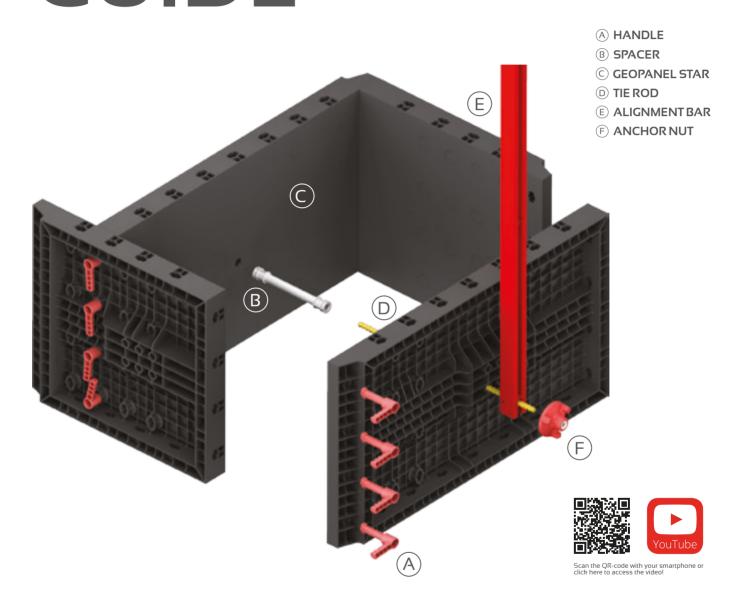




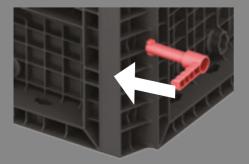




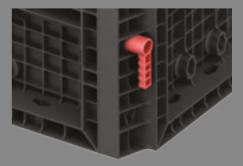
GEOPANEL STAR INSTALLATION GUIDE



Handle locking







ACCESSORIES





CAP43

CAP 25

WEIGHT (kg)

MATERIAL

WEIGHT (kg)

MATERIAL

0.1 **NYLON** 0.014

0.006

ABS

HDPE



ANCHOR NUT for tie rod

0.370

NYLON

BRACE

CONNECTOR

1.20

STEEL



PLATE

0.85

STEEL



SPACER 150/200/250/300/350/400

WEIGHT (kg)

0.035 -> 0.070

HDPE

TIE ROD 300/750/1000/1500

1.075 -> 2.150

STEEL

MATERIAL

ALIGNMENT BAR 5000/7500/10000/15000/20000

WEIGHT (kg)

MATERIAL

2.60 -> 9.50

STEEL



CHAMFER 220x100/320x150

0.05 -> 0.08

PVC



The versatile **formwork**

GEOPANEL STAR is a highstrength column formwork

made of tough ABS polymer. It can take all the wear and tear of a construction site while simplifying the concrete forming tasks, re-

ducing the crane workload and improving the site logistics. Adjustable to a range of column sizes, GEOPANEL STAR as a very useful tool for construction sites of any size.

Easy to use
Crane workload reduction
Reusable more than 100 times





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Combine all **Geoplast Formwork**

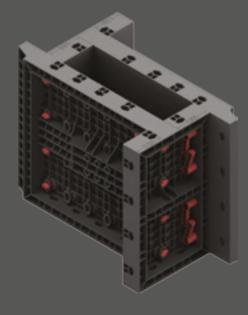
GEOPANEL STAR panels are perfectly compatible with the GEOPANEL wall formwork. All panels of the two ranges interlock creating very interesting pos-

sibilities: extend over and beyond the size limits of the GEOPANEL STAR panels, seamlessly to form columns inserted in RC walls and produced in a single pour.

STAR 60
STAR 60
O9 8VIS
O9 8VIS

The GEOPANEL 35 x 60 panel doubles as as GE-OPANEL STAR 12-15: it is used to form column size of 120 and 150 mm and

combines with all panels of the GEOPANEL STAR as well as the GEOPAN-EL ranges.



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Ideal for serial columns

GEOPANEL STAR reinforced concrete frames typically include a large number of columns repeating both vertically and horizontally. The GEOPANEL STAR formwork is the ideal tool for RC frames: fast to erect and

dismantle, can be handled both with and without a crane, is adjustable to large size range, does not need highly trained personnel for operation. A time saver and a cost-cutter. Simplifies operations

Long life-time

Costs reduction





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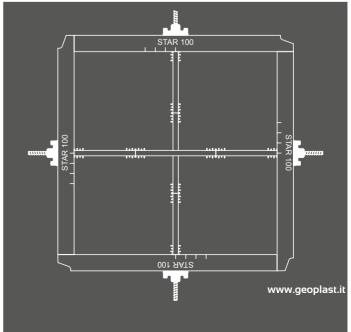
Geopanel Star back to basics

The GEOPANEL STAR formwork panels comes into its own when used as a foundation formwork. Its versatility and ease of use make it ideal as footing

and plinth-formwork, making the task really easy: no alteration, cutting or trimming is necessary and site waste is greatly reduced.

High production rate
No lifting equipment needed
Large size range

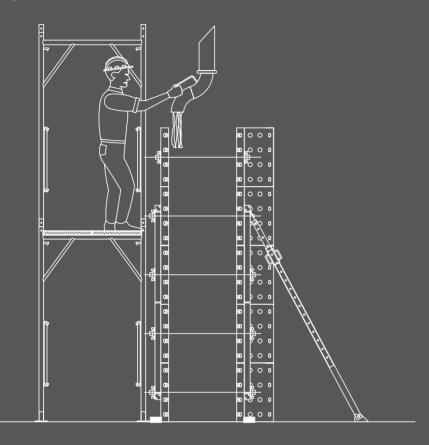




GEOPANEL STAR

TECHNICAL GUIDELINES

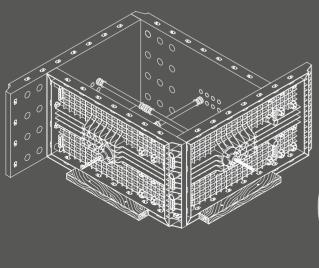
A) SHORING

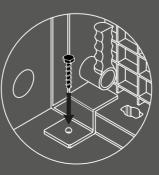




Shoring is performed using a connector plate to connect push-pull props to the formwork. Connector plates are available in various sizes to suit any commercially available prop.

B) GROUND ANCHORING







Anchoring to the ground to avoid lifting of the formwork is done using metal brackets and timber.

OPERATION AND MAINTENANCE REQUIREMENTS

POUR

Only immersion concrete vibrators systems are allowed. ABS formwork are not fireproof so do not place it close to hot objects or open flames.

HANDLING

Use lifting hook to lift the already assembled panels with a crane. Before lifting make sure that the lifting cables have an uniform draft.

PANEL CLEANSING

After every use, cleanse the panel with water (preferably with a pressure washer) any deposit of concrete should be removed with a spatula or a wire

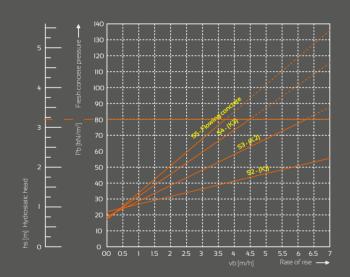
RELEASING AGENT

As long as the panels surface does not show signs of wear, no releasing agents are required.

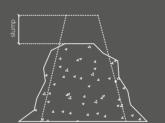
STORAGE

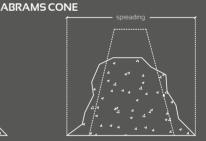
In order to facilitate the handling and the lifting of the panels and all the accessories, store them on pallets or battens to keep them off the ground. Although the product does not suffer weathering, its preferable to store the panels in a dry place away from direct sunlight.

RATE OF RISE DIAGRAM



		UNI EN 206:2006		DIN 18218	
CONSIS CLA		CLASSIFICATION	SLUMP	CLASSIFICATION	SPREADING
W	et	SI	10 ÷ 40 mm		
Plas	stic	52	50 ÷ 90 mm	F1 (K1)	≤ 34 cm
Sti	ff	53	100 ÷ 150 mm	F2 (K2)	35 ÷ 41 cm
So	ft	S 4	160 ÷ 210 mm	F3 (K3)	42 ÷ 48 cm
Flow	ring	S5	≥ 220 mm	F4 (flowing)	49 ÷ 55 cm





SAFETY REQUIREMENTS

The operations of placing, assembling, dismantling, plumbing, handling and cleaning of the product **GEOPANEL STAR**, as well as the pouring of the concrete, must be carried out by competent and properly trained personal or under supervision of the site manager or a technician of **GEOPLAST S.p.A.**, who must ensure that:

- All above mentioned operations are carried out properly,
- Every person working with the formwork is equipped with suitable tools and personal protective equipment to perform all necessary actions in full compliance of the safety standards,
- All panels and supplied accessories have to be checked before use, those which do not meet the minimum standard of reliability and safety due to any breakage and/or deformation must be discarded,
- The formwork are installed on a perfect flat surface, so as to work safe and ensure a perfect shoring and plumbing of the pillars,
- All connection, alignment and plumb accessories of the formwork need to be properly tightened and secured to the ground before starting the pour.

GEOPLAST S.p.A. disclaims any liability or resposability arising from improper use of **GEOPANEL STAR** formwork. Any assembly of molds and/or use of accessories not otherwise described in these guidelines must first be approved by **GEOPLAST S.p.A.**









GEOPLAST S.p.A.

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