



CONSTRUCTION and RESPECT: This is the vision which characterizes the work of Geoplast. To build buildings respecting the environment. Beginning from the choice of the raw materials. Our plastic formwork perfectly embodies this principle.

# THE ANNUAL WORLD CONSUMPTION OF WOOD IS EQUAL TO 1,5 BILLION M³, OF WHICH 55% IS USED IN CONSTRUCTION

After having exhausted the resources of timber in Southeast Asia and Central Africa, logging is causing the deforestation of the Amazon Rainforest, which is considered the green lungs of our Planet.

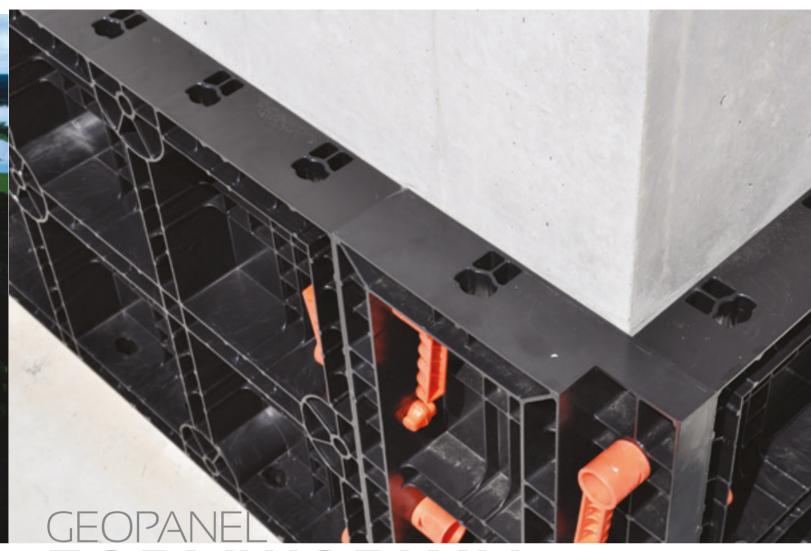
In the last three decades 55 million hectares of rainforest have been cleared, an area corresponding to the territory of France.

This is why we decided to make our contribution creating a line of formwork in plastics, a recyclable material that is the only sustainable alternative to wood and cardboard.

We have made them with special attention to their weight to reduce the amount of energy required for their handling: this is yet another form of respect.

Geoplast S.p.A. in Green Building Council Italia, The Network of Green Building.





# **FORMWORK IN TECHNOPOLYMER**

**GEOPANEL** is an easy and intuitive system of modular formwork in technopolymer used to build walls, foundations and columns in con-

The wide range makes it easy to produce structures of any size and shape.



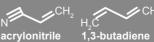


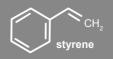


### Why ABS

(Acrylonitrile Butadiene Styrene)







High mechanical strength

Shock resistance

Thermal stability (-30°C / + 70°C; -22°F / + 158°F)

Very high surface quality

Recyclable material

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The only light, reusable and modular system for concrete wall production

### light

Weighting just 11 kg, **GEOPANEL** can be handled quickly on site without having to use cranes or other mechanical lifting devices

### fast

Light and easy to assemble, it can be installed and handled by a single person

### modular

All elements are 600 mm long and only the

elements necessary for the pour are used

### reusable

**GEOPANEL** is cost effective as it can be reused more than 100 times when properly used and mantained

### dismantling

Concrete dos not stick to plastic: dismantling is extremely easy, the forms can be cleansed using just a little water, without any need of detergent

### storage

**GEOPANEL** can be safely and conveniently stored even in damp places

# GEOPANEL 120 x 60 THE MAIN PANEL

Up to 60 KN/m<sup>2</sup> fresh concrete pressure

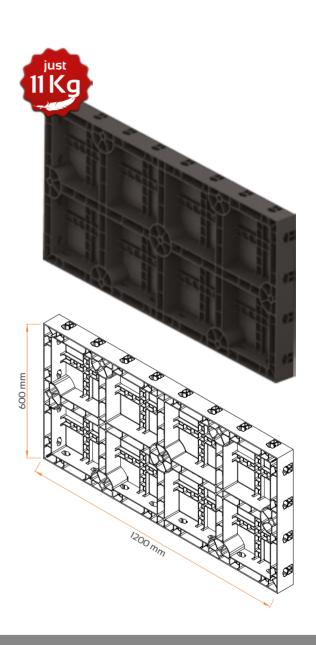


#### **GEOPANEL MATERIAL**

Acrylonitrile Butadiene Styrene ABS

Coefficient of thermal expansion 0,05 mm/m/°C

SIZE			
LENGTH	<b>1200 mm</b> (actual size 1210 mm)		
HEIGHT	<b>600 mm</b> (actual size 605 mm)		
THICKNESS	80,00 mm		



### The **handle**

The standard fixing item for all **Geoplast Formwork** 

Light and intuitive

Firmly locks with a simple 90 degree turn

Strength (guaranteed by specially engineered materials)



HANDLE MATERIAL: POLYAMIDE - COEFFICIENT OF THERMAL EXPANSION 7-10 (1/K 10-5)

Items and accessories

# DIMENSIONAL TABLES



# GEOPANEL 120 x 60 x 8

1210 x 605 x 80 AB5 11 750 x 1210 x H2580 38 12



# GEOPANEL 20 x 60 x 8

202 x 605 x 80 AB5 2,38 770 x 1210 x H2350 204 5



# GEOPANEL 25 x 60 x 8

252 x 605 x 80 ABS 2,62 770 x 1210 x H2400 166 5

actual size (mm) material weight (kg) package size (mm) No. pieces per pallet No. handles



# GEOPANEL 30 x 60 x 8

303 x 605 x 80 ABS 2,94 770 x 1210 x H2400 140 5



# GEOPANEL \*35 x 60 x 8

353 x 605 x 80 ABS 3,36 750 x 1210 x H2350 118 6

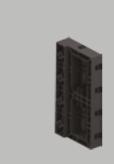
\*further information on page 24



# GEOPANEL 40 x 60 x 8

404 x 605 x 80 ABS 3,70 770 x 1210 x H2400 104 6

actual size (mm)
material
weight (kg)
package size (mm)
No. pieces per pallet
No. handles
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# GEOPANEL INNER CORNER

303 x 605 x 80 AB5 4,03 810 x 1210 x H2400 128 5



# GEOPANEL OUTER CORNER

252 x 605 x 80 ABS 3,12 800 x 1210 x H2300 130 5



#### GEOPANEL WP 18-21-27

100 x 605 x 80 ABS 1,5 800 x 1200x H2450 450

actual size (mm) material weight (kg) package size (mm) No. pieces per pallet No. handles



#### GEOPANEL CL 20 - 25 - 30

460 x 605 x 80 ABS 5,25 750 x 1200 x H2500 91 6



#### GEOPANEL CL 35 - 40 - 45

610 x 605 x 80 ABS 6,28 750 x 1200 x H2550 76 7



#### **HANDLE**

NYLON 0,1 200 pcs. (bag) 5000

actual size (mm) material weight (kg) package size (mm) No. pieces per pallet No. handles

# ACCESSORIES



**CAP 43** 

0,014

**ABS** 

WEIGHT (kg)

**MATERIAL** 



**CAP 25** 

0,101

PEHD



ANCHOR NUT for tie rods

0,370

**NYLON** 



**LIFTING HOOK** 

**STEEL** 

WEIGHT (kg) 2,13

MATERIAL



BRACE CONNECTOR

0,30

STEEL



CONNECTOR
PLATE

0,85

STEEL



SPACER 15/20/25/30/35/40

0,035 -> 0,070

PE HD

TIE ROD

30/75/100/150

0,430 -> 2,150

STEEL

WEIGHT (kg)

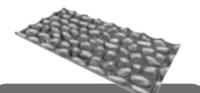
MATERIAL



ALIGNMENT BAR 500/750/1000/1500/2000

2,60 -> 9,50

STEEL



GEOPANEL ART

4,46

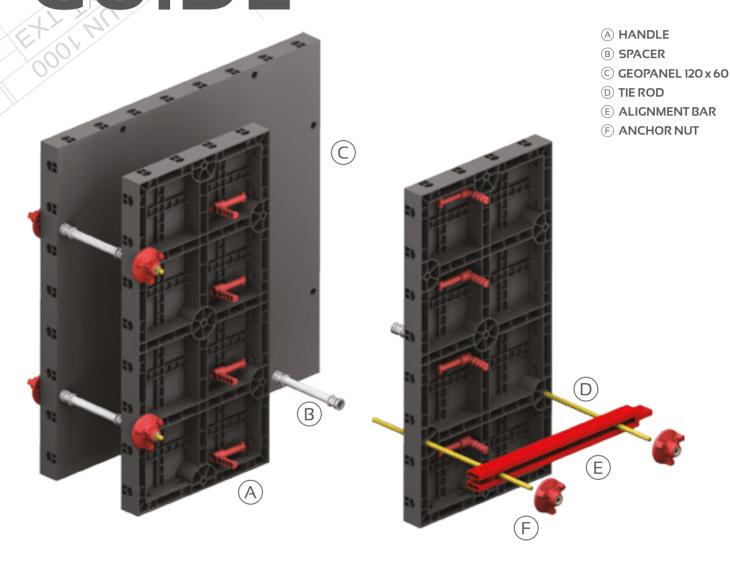
ABS

WEIGHT (kg)

**MATERIAL** 

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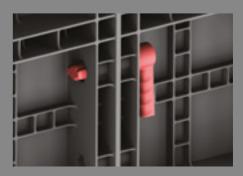
# GEOPANEL INSTALLATION GUIDE



### Handle locking

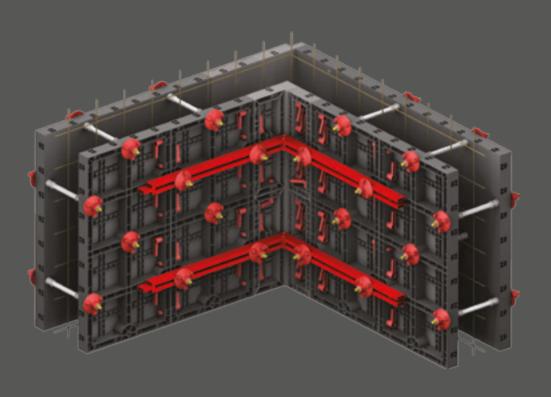




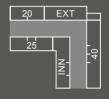


**FORMWORK** 

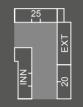
# CORNER CONFIGURATION



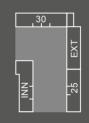
THICKNESS 100 mm



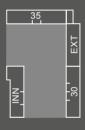
THICKNESS 150 mm



THICKNESS 200 mm



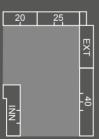
THICKNESS 250 mm



THICKNESS 300 mm

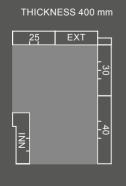


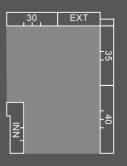
THICKNESS 350 mm

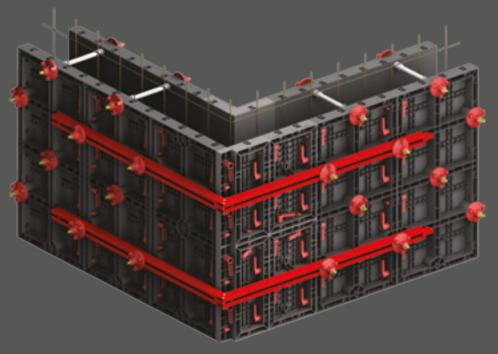




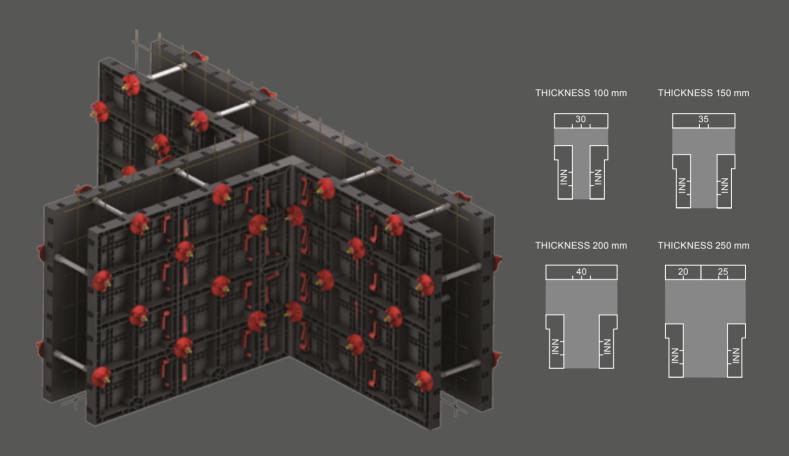
THICKNESS 450 mm

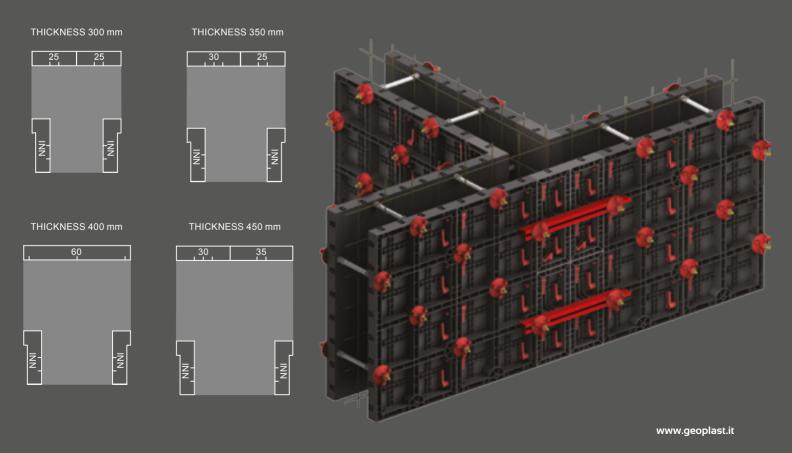






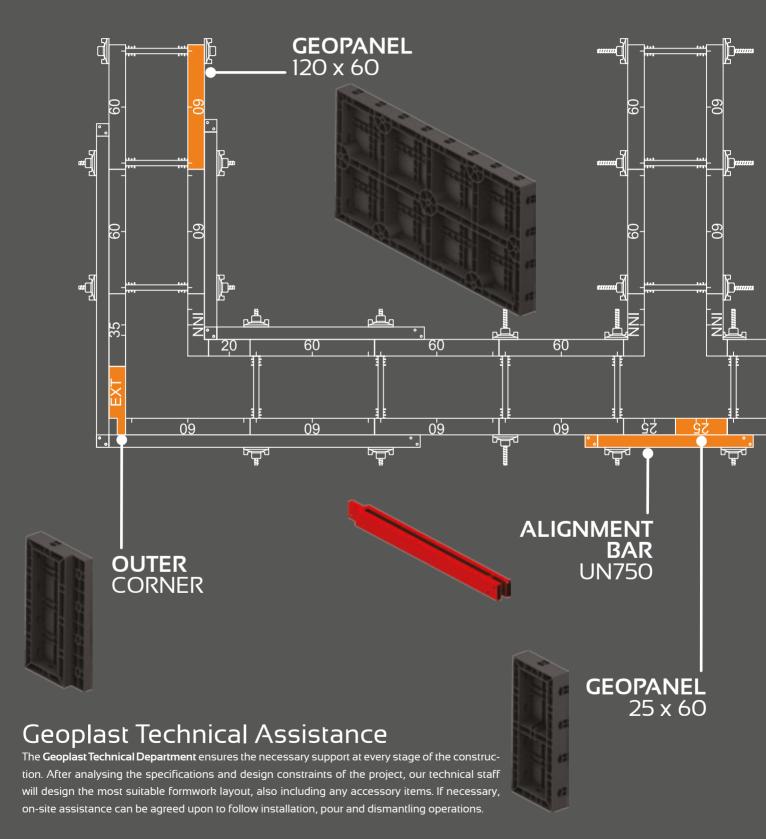
# T-INTERSECTIONS

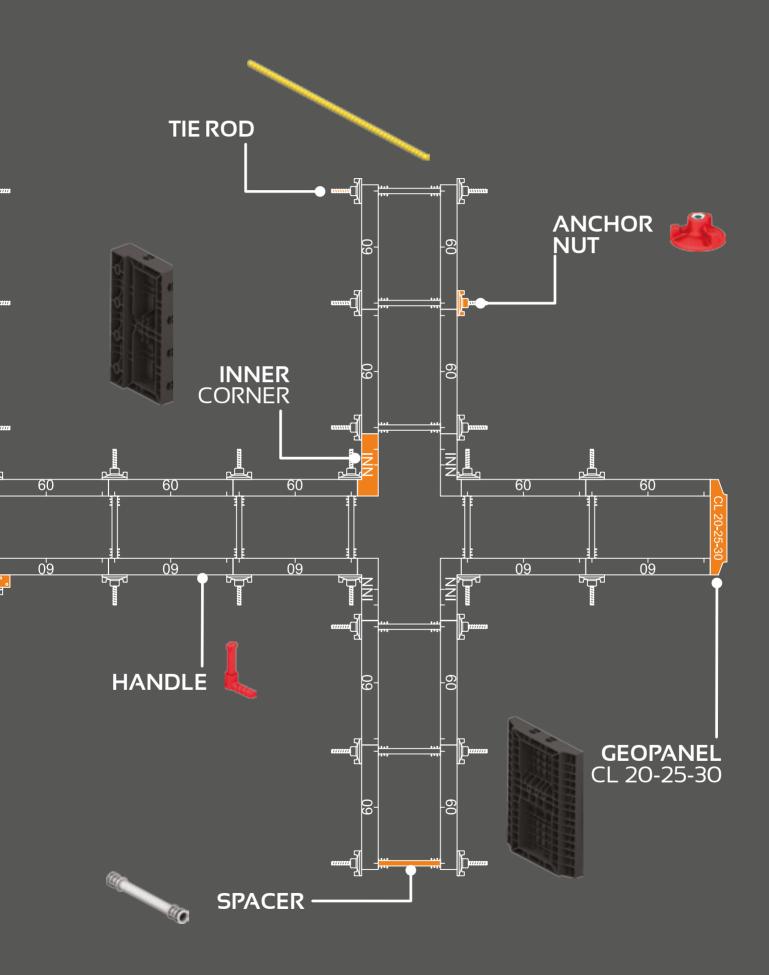




# GEOPANEL

# FORMWORK LAYOUT







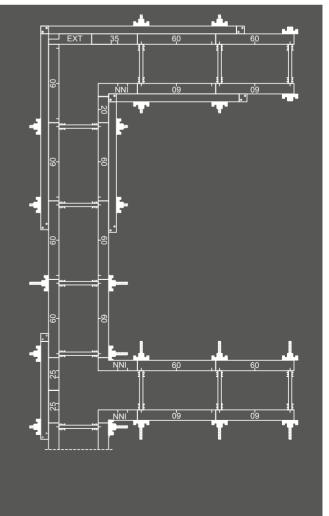
# ■ Geopanel System

GEOPANEL allows the production of walls of any thickness and height. The wide range of items and sizes meet any requirements. As the panels are made of plastic material (ABS), the concrete finish

is extremely smooth and uniform, ensuring high quality. The panels are handled effortlessly as they are extremely light (max. 11 kg) making production fast even with a single worker.



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System suitable for use at high ambient temperature
Easy to handle on site, even without using cranes or other lifting devices
Excellent surface quality





### ■ Geopanel goes flat out

GEOSKY is a reusable roof slab formwork system which uses elements and a series of plastic supporting beams. The panels ensure a very good and consistent concrete surface quality.

The plastic beams are designed to allow strip-

ping of the concrete slab shortly after the pour, dramatically decreasing the turn-around time of the formwork thus allowing a much tighter pour schedule. The whole system rests on standard H20 timber beam.

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### **ADVANTAGES**

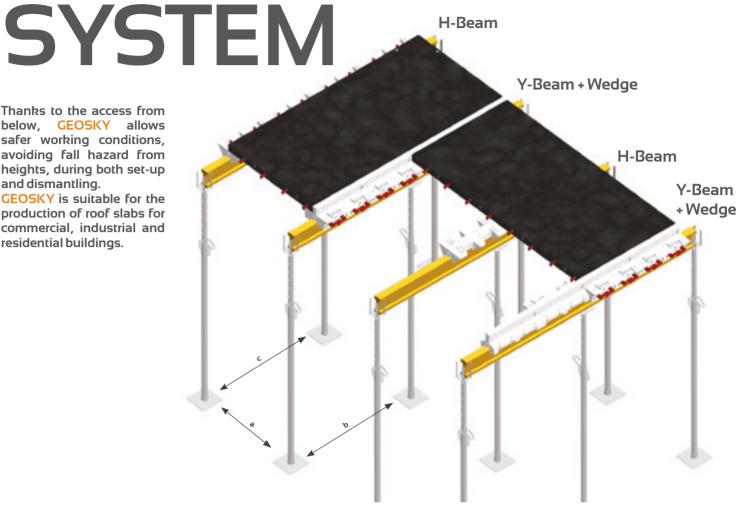
Advanced dismantling Modular Safe



# COMPLETE GEOSKY

Thanks to the access from below, **GEOSKY** allows safer working conditions, avoiding fall hazard from heights, during both set-up and dismantling.

GEOSKY is suitable for the production of roof slabs for commercial, industrial and residential buildings.



### System items and shoring criteria



#### Y-BEAM

Lodges onto standard H20 timber beams with WEDGES which allow the advanced dismantling of the formwork panels



#### WEDGE

This item allows the advanced dismantling.
When detatched from
the Y-beam makes the
removal of the panels
possible



#### H-BEAM

Panel support element, it is one of the first ele-ments to be removed during dismantling



Panel support element. Useful replacement of the HS-Beam in some formwork configuration.



**Prop spacing** H20 Beam (a)

Props for Y-Beam + Wedge (b)

Props for H-Beam (c)

#### **SLAB THICKNESS**

Up to 20 cm Up to 25 cm Up to 35 cm Up to 40 cm 125 cm 125 cm 60 cm 60 cm 150 cm 100 cm 150 cm 100 cm 150 cm 150 cm 150 cm 150 cm



# Geopanel **for technical rooms**

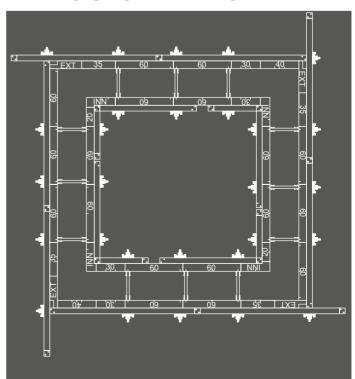
Reduced building time No lifting devices Numerous combinations



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GEOPANEL system is ideal for the construction of stairwells and elevator shafts. The lightness and easier handling of the panels allows carpenters to speed up the setup and dismantling, giving them

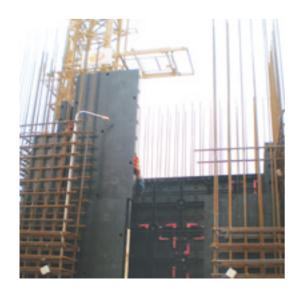
the possibility to repeat the operations quickly in the various floors of the building. The accessories included in the system make it easy to form corners and wall intersections without needing fill-in elements.



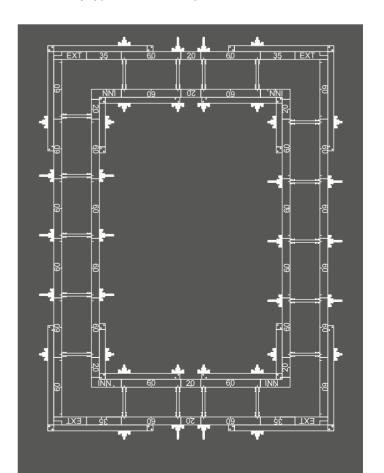


# Geopanel **for safety**

Easy to use Simple logistics Adaptable to the design requirements



Manual handling and easy set-up of the panels make it suitable for any type on on-site requirement.





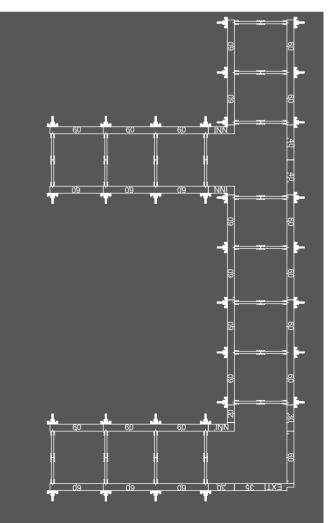
# Geopanel **Back to basics**

The GEOPANEL formwork system comes into its own when used as a foundation formwork. Its versatility and ease of use make it ideal

as footing and plinth formwork, making the task really easy: no alteration, cutting or trimming is necessary and site waste is greatly reduced.



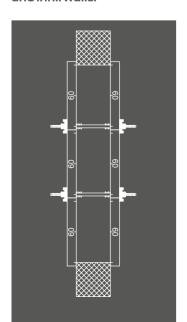
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# Winner in renovation

GEOPANEL is light and of manageable size. These features make it the ideal formwork system for use inside buildings and in other areas of a construction site that are inaccessible to lifting devices. The modular panels will adapt to any size and shape and are ideal for lintels, ring beams and infill walls.





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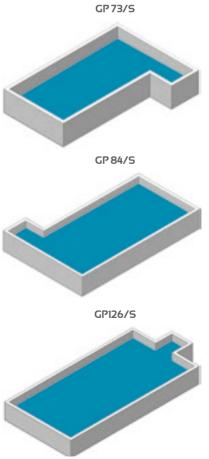
# Reinforced concrete **swimming pools**

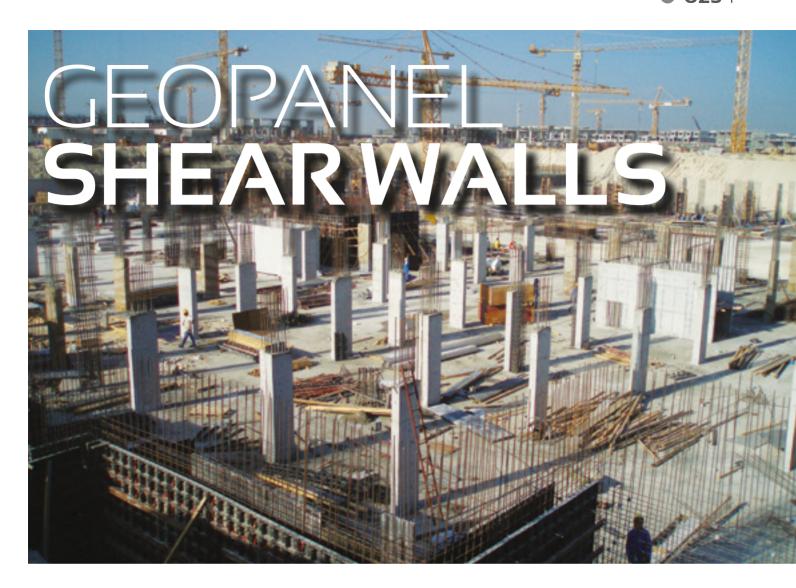
The versatility of GEO-PANEL formwork is well suited to the construction of swimming pools. Infinite custom variations of size and shape can be produced using the large range of panels and

accessories. GEOPANEL will work perfectly with the complex equipment of the pool. It is also possible to create sloping floors, thus creating diving areas and relax zones.



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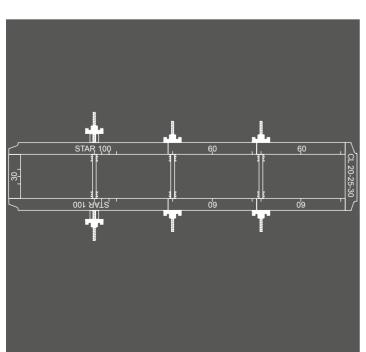




### Shear walls

Shear walls are built to counter the effects of lateral load such as wind or earthquakes acting on a

structure. Easy to handle, GEOPANEL system is excellently suited for this type of application.





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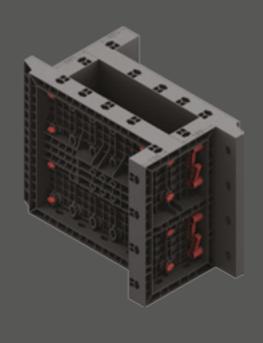
# Geoplast Formwork **Versatility**

GEOPANEL panels are compatible with the GEOPANEL STAR range. GEOPLAST system's modularity allows the construction of particu-

lar configurations such as columns integrated in concrete walls. It is thus possible to achieve this technical solution with a single pour.

Thanks to the new GEO-PANEL 35 panel, it is possible to expand the range of the configura-

tions, building square (150 x 150 mm or 120 x 120 mm) and rectangular columns (150 x 120 mm).

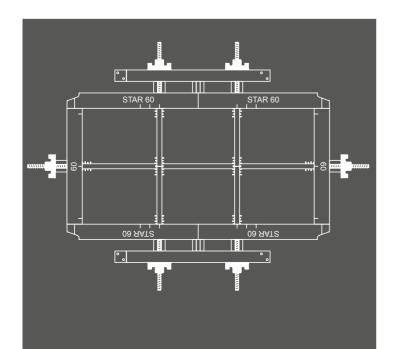




# Large **columns**

In combination with GEO-PANEL STAR elements, GE-OPANEL is used to form large columns. The two panel systems work very well together

as they share the same module. The standard GEOPLAST fixing handle makes the installation on site extremely intuitive, fast and safe.





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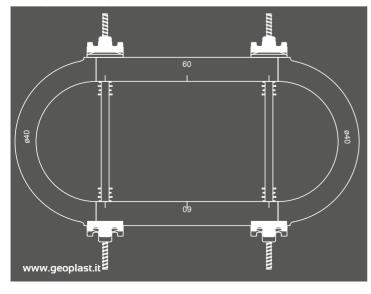
# The ideal solution

### for car parks

Most of the GEOPLAST formwork panels share the same module and different systems are compatible with one another. GEOPANEL and the GEOTUB circular column formwork work together very efficiently to produce

 $elliptic\,columns.\\$ 

This is a very useful tool for the production of elliptic columns in multi-storey carparks, much appreciated for their slender looks and the better maneuvering space given to vehicles.

















# High productivity concrete houses

Governs, builders and individuals in developing countries are facing an exponential growth in demand for housing: it is therefore increasingly urgent to find a solution to build houses quickly and cost-effectively. Thanks to its lightness and maneuverability, GEO-PANEL is the ideal solution to build customized buildings as social houses and terraced houses in a short

time and at low costs. Not requiring the use of mechanical devices to handle it, GEOPANEL can be used and installed in every plot of land, even in the most inaccessible ones. To complete the construction of housing with a high value for money, we recommend GEOPLAST MODULO system to ventilate the foundations.





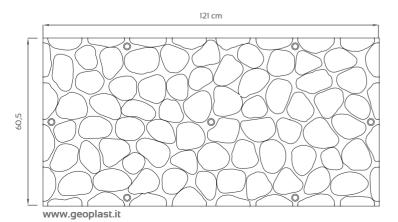
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# Panels for **textured walls**

This is a reusable and modular high-resistance formwork panel used to create textured reinforced concrete walls. Made of ABS, GEOPANEL ART is used in combination with GEO-PANEL. The two elements are assembled to create a high-productivity mold for the production of textured concrete. The con-

crete surface receives the decoration from the panels and the result is a wall ready to be painted or further decorated in order to achieve an even more realistic and creative look. Replicating the pebbles of a mountain stream, the River Stone panel is irregularly shaped to obtain a very"real looking" result.





#### GEOPANEL ART

actual size (mm) material weight (kg) package size (mm) No. pcs. 1210 x 605 x 25 ABS 4,46 1200 x 750 x H2020 80

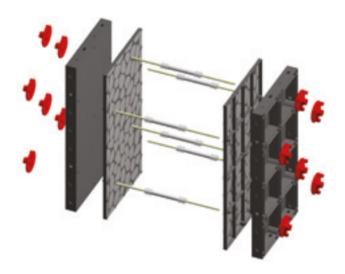
# GEOPANEL ART

# **ADVANTAGES**

Simple and easy to use, GEOPANEL ART helps you save time and money. Results are immediate and no further action is needed on the decorated wall. Light and easy to handle, GEOPANEL ART is a product with an excellent benefit-cost ratio.

Immediate result
High quality concrete finish
Reusable
Customizable





### How to assemble

GEOPANEL ART panels are clipped onto the GEOPAN-EL 120 x 60 cm panels using the tie rods holes as latching points. Standard tie rods and anchor nuts are used to hold them thightly in position. Plastic spaces sleeves are inserted between the panels and are lost after the concrete pour. The pan-

els can be assembled in any combination without interrupting the decorative texture. GEOPANEL ART is easy to handle and can be simply dismantled from GEOPANEL panels after use. The forms can be then cleaned just with water.



### ON REQUEST

Woodline



Prun



Wall



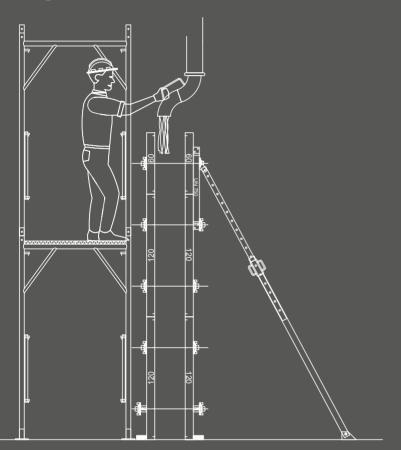
Line



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# GEOPANEL TECHNICAL GUIDELINES

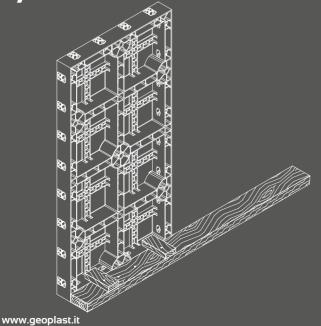
# A) SHORING





The shoring is performed using a steel bracket to connect push-pull props to the formwork. The brackets are available in various sizes to suit any commercially available props.

# B) GROUND ANCHORING





Anchoring to the ground to stabilise the formwork is simply done using timber.

### OPERATION AND MAINTENANCE REQUIREMENTS

#### POUR

Only immersion concrete vibrators are allowed. ABS formworks are not fireproof, so do not place them close to hot objets or open flame.

#### **HANDLING**

Use lifting clamp to lift the already assembled panels with a crane. Before lifting make sure that the lifting cables have an uniform draft.

#### PANEL CLEANSING

After every use, cleanse the panels with water (preferably with a pressure washer). Any deposit of concrete should be removed with a spatula or a wire brush.

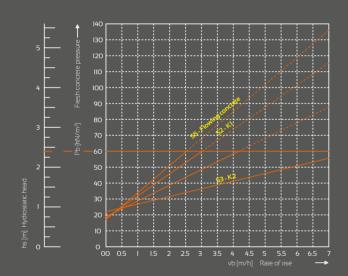
#### **RELEASING AGENT**

As long as the contact surface of the panels shows no signs of wear, no releasing agent is required.

#### **STORAGE**

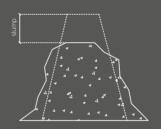
In order to facilitate the handling and lifting of the panels and all accessories, store them on pallets or battens to keep them off the ground. Although the product does not suffer weathering, it is preferable to store the panels in a dry place away from direct sunlight.

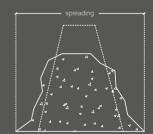
### RATE OF RISE DIAGRAM



	UNI EN 206:2006		DIN 18218	
CONSISTENCY CLASS	CLASSIFICATION	SLUMP	CLASSIFICATION	SPREADING
Wet	SI	10 ÷ 40 mm		
Stiff	52	50 ÷ 90 mm	F1 (K1)	≤ 34 cm
Plastic	<b>S</b> 3	100 ÷ 150 mm	F2 (K2)	35 ÷ 41 cm
Soft	<b>S</b> 4	160 ÷ 210 mm	F3 (K3)	42 ÷ 48 cm
Flowing	S5	≥ 220 mm	F4 (flowing)	49 ÷ 55 cm

#### ABRAMS CONE





### SAFETY REQUIREMENTS

The operations of positioning, assembling, dismantling, plumbing, handling and cleaning of **GEOPANEL** products, as well as the pouring of the concrete, must be carried out by competent and properly trained personal or under supervision of the site manager or a Technician of Geoplast S.p.A., who must ensure that:

- All above mentioned operations are carried out properly,
- Every person working with the formworks is equipped with suitable tools and personal protective equipment to perform all necessary actions in full compliance of the safety standards,
- All panels and the supplied accessories are checked before use, discarding those which should not meet the minimum standard of reliability and safety because of the presence of any breakage and/or deformation,
- The formwork is installed on a perfectly flat surface, so as to work safely and ensure a perfect shoring and plumbing,
- All connection, alignment and plumb accessories of the formworks are properly tightened and secured to the ground before starting the pour.

Geoplast S.p.A. disclaims any liability or responsibility arising from improper use of **GEOPANEL** formwork. Any assembly of molds and/or use of accessories otherwise described in these guidelines must first be approved by Geoplast S.p.A.





#### GEOPLAST S.p.A.

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